AMENDMENTS TO THE CLAIMS WITH MARKINGS TO SHOW CHANGES MADE, AND LISTING OF ALL CLAIMS WITH PROPER IDENTIFIERS

1. (Currently amended) A [[Calibration]] calibration device for calibrating extruded continuous profiles, in particular tubes, comprising:

a plurality of segment rings which are disposed behind one another and include individual segments ~~(18, 18', 18")~~ and whose inner surface jointly define a calibrating opening, wherein segments ~~(18, 18', 18")~~ disposed behind one another are combined to a segment block [[(16)]], and the ~~individual~~ segments ~~(18, 18', 18")~~ of each segment block [[(16)]] are arranged on a support structure [[(30, 30')]],

a housing for receiving the segment blocks ~~(16) are received~~ in substantial circular manner ~~in a housing (12, 14)~~ such that axially adjacent segments ~~(18, 18', 18")~~ partially overlap in each position in circumferential direction, and

at least one mounting and operating device connected to each support structure ~~(30, 30') is connected with at least one mounting and operating device (20, 20') which restrains~~ to restrain the ~~individual~~ segment blocks [[(16)]], associated to a respective support structure [[(30, 30')]], in the housing [[(12, 14)]], and ~~enables~~ to enable an adjustment of each ~~individual~~ segment block [[(16)]] in radial direction, ~~characterized in that~~ wherein each mounting and operating device ~~(20, 20')~~ is made of two parts, ~~wherein~~ with a first part ~~(42, 60) is~~ connected with the support structure [[(30, 30')]], and a second part ~~(40, 62) is~~ received in the housing [[(12, 14)]], ~~and~~ wherein both parts of the mounting and operating device are detachably connected with one another ~~in a separable manner~~.

2. (Currently amended) The ~~Calibration~~ calibration device according to claim 1, ~~characterized in that~~ wherein the mounting and operating device [[(20, 20')]] is constructed as spindle drive[[, wherein]] which includes a spindle ~~(20, 20') with~~ having an outer thread portion ~~being~~ and arranged on the support structure ~~(30, 30')~~, and a gear nut interacting with the outer thread portion ~~interacts with a gear nut (22) which is~~ and rotatably driven via a further drive element, ~~and wherein the~~ said spindle ~~(20, 20') is~~ being made of two parts, with a first part ~~(42, 60) which is~~ connected to the support structure [[(30, 30')]], and a second part ~~(40, 62) which includes~~ formed with the outer thread portion.

3. (Currently amended) The ~~Calibration~~ calibration device according to claim 2, ~~characterized in that~~ wherein the second part [[(40)]] of the spindle[[,]] is received in the housing [[(12, 14), is]] and configured in the form of a rod provided with [[an]] said outer thread portion.

4. (Currently amended) The ~~Calibration~~ calibration device according to claim 2 ~~or 3~~, ~~characterized in that~~ wherein the support structure [[(30, 30')]] for the ~~individual~~ segments [[(18, 18', 18")]] of a segment block [[(16)]] includes at least one rod [[(52, 54)]] on which the ~~individual~~ segments [[(18, 18', 18")]] are lined up, ~~and the~~ said rod ~~(52, 54) is~~ received in a bore [[(46)]] of the first part of the spindle [[(42, 60)]].

5. (Currently amended) The ~~Calibration~~ calibration device ~~according to one~~ of ~~the claims~~ claim 2 ~~to 4~~, ~~characterized in that~~ further comprising a second said spindle, wherein the two spindles ~~(20, 20') are provided which~~ are disposed on the support structure [[(16)]] in axially offset relationship.

6. (Currently amended) The ~~Calibration~~ calibration device according to claim 2, ~~characterized in that~~ wherein the spindle [[(20')]] includes a first spindle mounting [[(60)]] and a spindle rod, wherein the spindle mounting [[(60)]] is connected to the support structure and the spindle rod is received at substantial precision fit in a spindle sleeve [[(62)]] provided with an outer thread, and wherein [[the spindle rod,]] the spindle mounting [[(60)]] and the spindle sleeve [[(62)]] are securable relative to one another.

7. (Currently amended) The ~~Calibration~~ calibration device according to claim 6, ~~characterized in that a thread is provided on the end of~~ wherein the spindle rod has ~~an~~ a threaded end in opposition to the support structure [[(30, 30')]], ~~and the~~ said spindle sleeve ~~(62) is~~ securable in relation to the spindle rod by threadably engaging a nut [[(64)]] upon the ~~thread~~ threaded end of the spindle rod.